

DRAWN BY : XXX

DATE : XX/XX/XX

JOB NO : XXXXX

SHEET X OF X

PROJECT : XXXXXXXX

98SS LEVEL BED FRAME KNOCKDOWN STD DP



8333 BOYLE PARKWAY TWINSBURG, OHIO 44087
(800) 321-3827 TEL (440) 439-8650 FAX (440) 439-6889

MODEL: KD98 SS GRATING W/HIDDEN LOCKING DEVICES, SS FRAME - LEVEL BED
APPLICATION FRAMES AND PIT LINERS ARE NOT WELDED

- 1) ASSEMBLE FRAMES IN FIELD
- 2) PREPARE PIT FOR COPLANAR INSTALLATION OF PIT LINER (DETAIL X)

GENERAL SPECIFICATIONS : KD98

TREAD MATERIAL : TYPE 304 SS 0.071" x 0.177"
#4 SATIN FINISH SPACE 0.125" ; SPACING +/- 0.005"

SUPPORT RODS : 0.070" x 1" SPACED 1" O.C.

CONSTRUCTION : EACH JUNCTURE OF SURFACE WIRES
TO SUPPORT RODS SHALL HAVE ELECTRIC RESISTANCE
WELDED JOINTS.

OVERALL DIMENSION TOLERANCES :

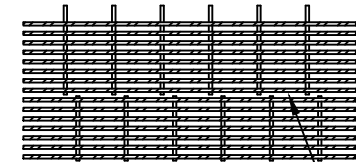
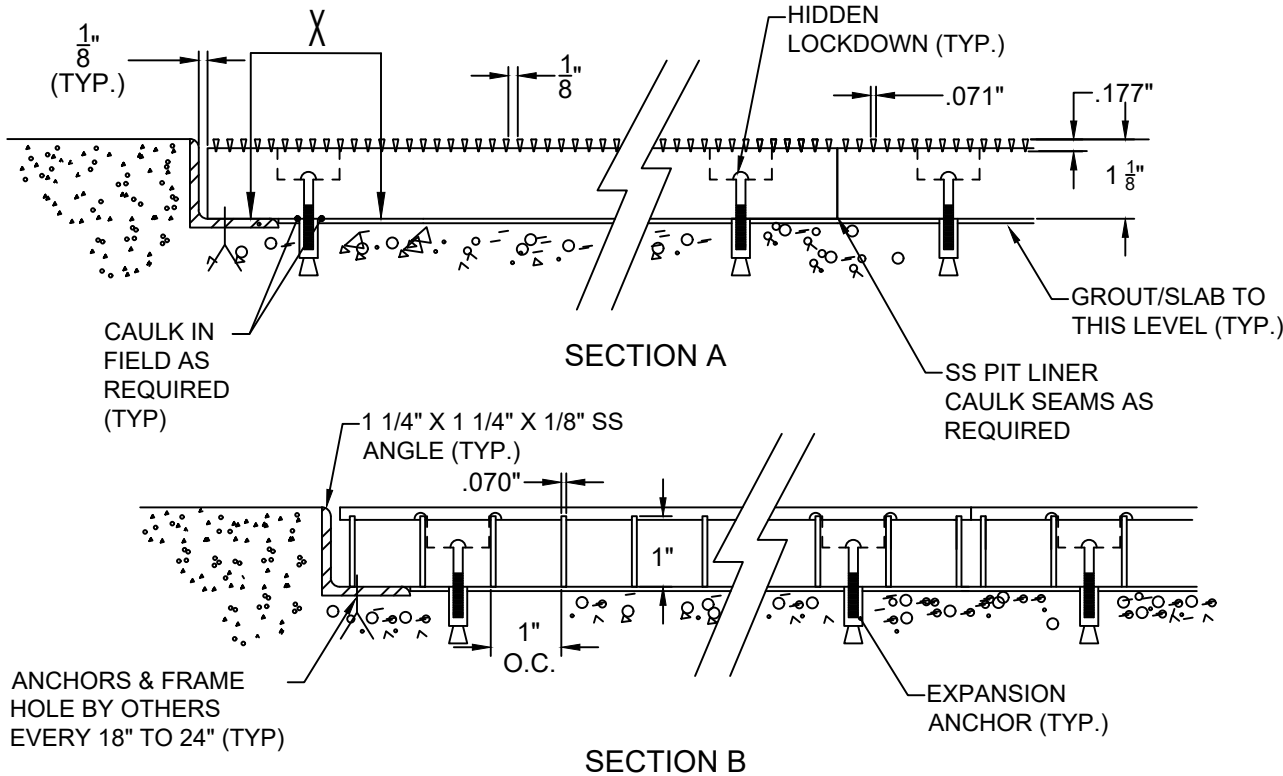
GRATING : + 0", - 0.125", FRAME : + 0", - 0.125"

MANUFACTURING TOLERANCES :
ANSI/NAAMM A202.1-MBG 531 APPLICABLE TO :
ON CENTER MEASUREMENT OF TREAD MATERIAL
DIAGONAL MEASUREMENTS (SQUARE)
TRANSVERSE BOW (BEFORE FASTENING)
LONGITUDINAL BOW (BEFORE FASTENING)

MATERIAL TOLERANCES :
ASTM A484/A484M APPLICABLE TO SS ANGLES
ASTM B221 APPLICABLE TO ALUM SHAPES

SPECIAL NOTES :

*GC/INSTALLER IS RESPONSIBLE FOR COPLANAR INSTALLATION
OF MAT SURFACE TO SURROUNDING FLOOR CONDITIONS
*GIVEN THAT THE NUMBER OF SURFACE WIRES (TREAD MATERIAL)
IN ONE FOOT IS ABOUT SIXTY, IT IS PROBABLE THAT ADJACENT
PANELS' WIRES WILL NOT ALIGN IN EVERY CASE. IN MOST CASES,
THE WIRES WILL ALIGN FOR SEVERAL INCHES THEN APPEAR
TO WALK. THIS IS UNAVOIDABLE MANIFESTATION OF
THE MANUFACTURING PROCESS. THIS CONDITION APPLIES TO
THE SUPPORT RODS AS WELL. SIMILARLY IN MITERED CORNERS,
THE VARIANCES OF SLOTS WITHIN THE NORMAL TOLERANCE
RANGES PRECLUDES GUARANTEED ADJACENT PANEL WIRE
ALIGNMENT.



SUPPORT RODS MAY NOT ALIGN

DETAIL A

HIDDEN LOCKDOWNS ARE LOCATED AT STARS (*S) ON GRATING USE ALL LOCKDOWNS PROVIDED. DRAIN PAN DIMENSIONS FOR REFERENCE ONLY; CUT TO FIT.

NOTE : DO NOT SCALE DRAWING.

98 2/21/17