

DRAWN BY : XXX

DATE : XX/XX/XX

JOB NO : XXXXX

SHEET XX OF XX

PROJECT : XXXXXXXX

AL ALUM PIT FRAME PAN

MODEL : ALUM BAR GRATING WITH HIDDEN LOCKING DEVICES, EMBEDDED ALUM FRAME, ALUM DRAIN PAN - PIT APPLICATION

KADEE INDUSTRIES, INC.

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GENERAL SPECIFICATIONS : KDAL

CONSTRUCTION :

1. THE TREAD MATERIAL SHALL BE OF MILL FINISH EXTRUDED ALUMINUM ALLOY (6063-T6) WITH 1.175" x 0.25" ALUMINUM TREAD BARS ASSEMBLED WITH NYLON SPACERS AND 1/4" THREADED STAINLESS STEEL RODS AND NUTS.
2. STANDARD SLOT OPENING SHALL BE 1/4".
3. SPACING OF STAINLESS STEEL THREADED RODS TO BE 10" ON CENTER (TYPICAL).
4. HIDDEN LOCKING DEVICES WILL FASTEN GRATING TO THE FRAME.
5. FRAMES : EXTRUDED ALUMINUM (ALLOY 6063-T6)
6. MANUFACTURING TOLERANCES :
GRATE : + 0" / - 0.250"
FRAME : + 0" / - 0.125"

NOTE :

GRATE : MILL FINISH

FRAME : MILL FINISH

